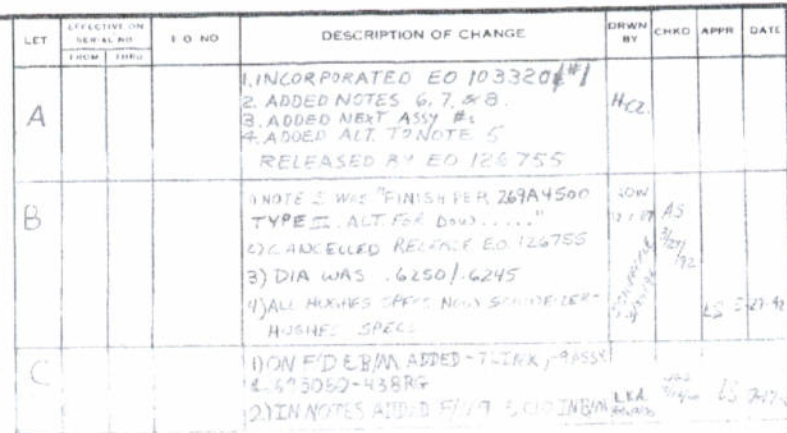


2506-5391

269A8441



8. BEARING BALL TO ROTATE IN OUTER RACE WITHOUT BINDING AFTER STAKING
 7. INSTALL BEARINGS PER SHP 12-17, PRESSED LIP STAKE BOTH SIDES. NO PROOF LOAD REQ. (B4)
 6. DO NOT BURR OR BREAK EDGES OF BORED HOLE
 5. FINISH PER 269A4504, TYPE III, COLOR BLACK. ALT. FOR DOW 7 FINISH: TREAT PER SHP 4-9 (DOW 17, TYPE III)
 4. SIMILAR TO 269-8433 (B4)
 3. TAG OR INK STAMP PER SHP 8-5 WITH PART NO.
 2. DO NOT IMPRESSION STAMP
 1. 125 MACHINE SURFACE FINISH

NOTES:

SHS 217 APPLICABLE
YES ☒ NO ☐

[illegible]